

COGNEX

DataMan[®] 474

Reference Manual

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Table of Contents


Legal Notices	2
Table of Contents	3
Symbols	5
Getting Started	6
About the DataMan 470 Readers	6
Configuration	6
DataMan 470 Series Accessories	8
Lens Options	8
Lens Covers	8
High Power Illumination Accessories	10
External Lights (Red LED)	10
Laser Aimer	11
Cables	11
Mounting Brackets	12
Power Supplies	12
DataMan 470 Systems	13
Setting Up Your DataMan 470	14
Installing the Lens	15
Installing an M12 Lens with Manual Focus	15
Installing a Liquid Lens	18
Installing the 24mm Liquid Lens module with DMLT-HPIL-RE, or DMLT-HPIL-RE-P	20
Installing a C-Mount Lens	22
Mounting the Reader	25
Installing a Filter	26
Setting Focus	30
Replacing the SD Card (Optional)	31
Field of View and Reading Distances	33
Reading Distance and Field of View (DataMan 470 Readers with a 10.3 mm Lens)	33
Reading Distance and Field of View (DataMan 470 Readers with a 16 mm Lens)	33
Reading Distance and Field of View (DataMan 470 Readers with a 24 mm Lens with Liquid Lens)	34
Reading Distance and Field of View (DataMan 470 Readers with a 25 mm Lens)	35
DataMan 470 Specifications	37
DataMan 470 Series Imager Specifications	38
LED Wavelengths	38
Illumination Options	39
Using Your DataMan 470	41
Installing DataMan Software and Connecting the Reader	41
Troubleshooting an Ethernet Connection	41
Industrial Protocols	42
DataMan 470 Triggering	42
External Triggers	44
DataMan 470 Multi-Reader Triggering	45
DataMan 470 Image Filtering	46
Training the Reader	47
Training Feedback	47


Incremental Training for Multiple Symbologies	48
Package Detection Support	48
Connections, Optics, and Lighting	49
External Light Control	49
5m Breakout Cable (CCBL-05-01)	50
5m Breakout Cable (CCB-M12x12Fy-xx)	51
15m Breakout Cable (CCB-PWRIO-15)	52
High-Speed Outputs	53
High-Speed Output Wiring	54
5m RS-232 Connection Cable (CCB-M12XDB9Y-05)	54
Ethernet X-coded to RJ45 Cable (CCB-84901-y00x-xx)	55
Acquisition Trigger	55
Cleaning/Maintenance	57
Cleaning the Reader Housing	57
Cleaning the Reader Lens Cover	57
Compliance Information, Warnings and Notices	58
Precautions	58
Regulations/Conformity	59
For European Community Users	59
Reader Programming Codes	60


Symbols

The following symbols indicate safety precautions and supplemental information.

 **WARNING:** This symbol indicates the presence of a hazard that could result in death, serious personal injury or electrical shock.

 **CAUTION:** This symbol indicates the presence of a hazard that could result in property damage.

 **Note:** Notes provide supplemental information about a subject.

 **Tip:** Tips provide helpful suggestions and shortcuts that may not otherwise be apparent.

Getting Started

This section provides general information about the DataMan 470 series readers as well as about the DataMan 470 accessories and systems.

About the DataMan 470 Readers



The DataMan 470 series readers are high-performance, fixed-mount ID readers that, among others, offer the following advanced features:

- Highest Read Rates on 1-D and 2-D codes
- Most flexible optics and lighting
- Intelligent tuning and express setup

The DataMan 470 series readers provide advanced Ethernet connectivity, support for serial RS-232 and discrete I/O, as well as advanced options for lighting and optics.

The DataMan 470 series readers are packaged in a rugged, IP67-rated housing, and they provide numerous ease-of-use features, including one button to trigger and one to start tuning.

Configuration

This document provides basic information about how to configure and use the DataMan 470 series readers. Additional information is available through the Windows **Start** menu or the DataMan Setup Tool **Help** menu after you install the DataMan software on your PC:

- The **DataMan Communications & Programming Guide** shows how to integrate your DataMan reader with your automation software and factory network.
Cognex->DataMan Software v x.x.x->Documentation->Communications & Programming
- The **DataMan Reader Configuration Codes** document provides printable 2-D codes that you can use to configure the DataMan reader.
Cognex->DataMan Software v x.x.x->Documentation->English->Reader Configuration Codes
- The **DataMan Fixed Mount Readers Reference** is a complete online hardware reference for the DataMan fixed-mount ID readers.
Cognex->DataMan Software v x.x.x->Documentation->English->DM470 Series->Fixed Mount Reference Manual

- The **DataMan Questions and Answers** document provides context-sensitive information. You can view this help inside the Setup Tool or as a stand-alone help file.




Cognex->DataMan Software v x.x.x->Documentation->DM470 Series->Questions and Answers

- The **Release Notes** list detailed system requirements and additional information about this DataMan software release.

Cognex->DataMan Software v x.x.x->Documentation->DataMan v x.x.x Release Notes

DataMan 470 Series Accessories



Lens Options





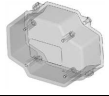


Accessory			DM474
12 mm F8 fixed aperture lens	LEC-CFF12-F8		✓
16 mm F8 fixed aperture lens	LEC-CFF16-F8		✓
16 mm F11 fixed aperture lens	LEC-CFF16-F11		
25 mm F8 fixed aperture lens	LEC-CFF25-F8		
25 mm F11 fixed aperture lens	LEC-CFF25-F11		
35 mm F8 fixed aperture lens	LEC-CFF35-F8		
35 mm F11 fixed aperture lens	LEC-CFF35-F11		
35 mm F16 fixed aperture lens	LEC-CFF35-F16		
40 mm F11 fixed aperture lens	LEC-CFF40-F11		
40 mm F16 fixed aperture lens	LEC-CFF40-F16		
10.3 mm M12 lens with locking*	DM300-LENS-10		✓
10.3 mm IR M12 lens with locking**	DM300-LENS-10-IR		
Liquid lens module and pre-focused 10.3 mm IR M12 lens with wrench**	DM300-LENS-10LL-IR		✓
Liquid lens module and pre-focused 10.3 mm M12 lens with wrench*	DM300-LENS-10LL		
24 mm F6 liquid lens module*	DM360-LENS-24LL		✓
24 mm F10 liquid lens	DMLN-C24F10-LL		✓
Blue, red, green, orange bandpass filters	CKR-BP470 CKR-BP635 CKR-BP525 CKR-BP590		✓

* With built-in IR blocking filter

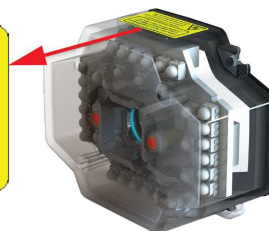
** Without built-in IR blocking filter

Lens Covers


Accessory			
DM500 C-Mount cover (use with HPIA)	DM500-CMTLC-000		✓
C-Mount cover for C-Mount lenses	DM300-CMCOV		✓

Accessory			
Short C-Mount cover for C-Mount lenses	DM300-CMCOV-SH		✓
Extension kit	DM300-EXT		✓
Spacer kit for DM3xx with HPIA	DMA-SPKIT-30X-00		✓
DM500 Lens cover extender	DM500-LNSEXT-000		✓
Clear lens cover	DM300-CLCOV		✓
Clear lens cover with white LED illumination (Risk Group Exempt acc. IEC 62471)	DM300-CLCOV-WHI		✓
Diffuse lens cover with IR LED illumination, Polarizer lens cover with red LED illumination (Risk Group Exempt acc. IEC 62471)	DM300-DLCOV-IR DM300-PLCOV-RE		
Red LED high-powered integrated light, 10.3 mm lens (Risk Group Red LED Exempt acc. IEC 62471, Risk Group Green LED Aimer Exempt acc. IEC 62471)	DM360-HPIL-RE		✓
Polarized red LED high-powered integrated light, ESD safe, 10.3 mm lens (Risk Group Red LED Exempt acc. IEC 62471, Risk Group Green LED Aimer Exempt acc. IEC 62471)	DM360-HPIL-RE-P		
White LED high-powered integrated light, 10.3 mm lens (Risk Group White LED low risk acc. IEC 62471, Risk Group Green LED Aimer Exempt acc. IEC 62471)	DM360-HPIL-WHI		
Red LED high-powered integrated light, 24 mm lens (Risk Group Red LED Exempt acc. IEC 62471, Risk Group Green LED Aimer Exempt acc. IEC 62471)	DMLT-HPIL-RE		
Polarized red LED high-powered integrated light, 24 mm lens (Risk Group Red LED Exempt acc. IEC 62471, Risk Group Green LED Aimer Exempt acc. IEC 62471)	DMLT-HPIL-RE-P		
White LED high-powered integrated light, 24 mm lens (Risk Group White LED low risk acc. IEC 62471, Risk Group Green LED Aimer Exempt acc. IEC 62471)	DMLT-HPIL-WHI		

WARNING: For illuminations DM300-CLOV-WHI, DM300-DLCOV-IR, DM300-PLCOV-RE, DM300-DLCOV-RE-ESD, and DM300-AIMER-00 equipped with laser: This device has been tested in accordance with IEC60825-1 3rd ed., 2014., and has been certified to be under the limits of a Class 2 Laser device.



High Power Illumination Accessories

Accessory			
HPIA, Red narrow	DM30X-HPIA3-625		✓
HPIA, Red wide	DM30X-HPIA3-625-W		
HPIA, Red narrow with polarizer	DM30X-HPIA3-625P		
HPIA, Red wide with polarizer	DM30X-HPIA3-625P-W		
HPIA, White narrow	DM30X-HPIA3-WHI		
HPIA, White wide	DM30X-HPIA3-WHI-W		
HPIA, Blue narrow	DM30X-HPIA3-470		
HPIA, Blue wide	DM30X-HPIA3-470-W		
HPIA, Infrared narrow	DM30X-HPIA3-IR		
HPIA, Infrared wide	DM30X-HPIA3-IR-W		



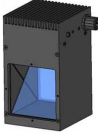





Note:

- If using the following Cognex high-power illumination lights with a DM30X-HPIA-xxx product ID:
 - A spacer kit accessory (DMA-SPKIT-30X-00) is required when using the high power illumination accessory. When the spacer is used, the field of view will be limited for wide-angled lenses.
 - A Fair-Rite ferrite (part number 0431167281) must be attached to the External Light cable to reduce emissions.


External Lights (Red LED)

Note:


- External lights can be connected to the reader's LIGHT connector using the External Light cable (CCB-M12LTF-xx). The reader supports using either an external light or the illumination accessory (ISLM-7000-WHI), but does not support using both lighting devices simultaneously.
- If using a Cognex external light with an IVSL-ODDM-S75, IVSL-YLW2X-xxx, IVSL-YLW300-xxx or IVSL-LX520-xxx product ID, a Fair-Rite ferrite (part number 0431167281) must be attached to the External Light cable to reduce emissions.
- If daisy-chaining multiple Cognex external lights with IVSL-YLW2X-xxx or IVSL-YLW300-xxx product IDs, the lights must be powered externally by a separate power supply. A Cognex control cable (CCB-FOV25-MAL-012) can be used to connect the reader's LIGHT connector to the external light and a Cognex power cable (IVSL-5PM12-5) can be used to connect the light to the separate power supply. Only the power and ground wires from the Cognex power cable (IVSL-5PM12-5) should be connected to the remote power supply.
- If using a Cognex external light with an IVSL-LX520-xxx product ID, the lights must be powered externally by a separate power supply. A Cognex control cable (CCB-FOV25-MAL-012) can be used to connect the reader's LIGHT connector to the external light and a Cognex power cable (IVSL-5PM12-5) can be used to connect the light to the separate power supply. Only the power and ground wires from the Cognex power cable (IVSL-5PM12-5) should be connected to the remote power supply. The following power cables must not be used with IVSL-LX520-xxx external lights: IVSL-5PM12-J300, IVSL-5PM12-J500, IVSL-5PM12-J1000, IVSL-5PM12-J2000.





Accessory			DM474		
Ring Light	CLRR-R7030G1CLR		✓		
Back light	CLRB-F100100G1		✓		
Coaxial (DOAL) light	CLRO-K5050G1		✓		
Spot light	CLRS-P14G1		✓		
Dark-field light	CLRD-D120G1		✓		
Brick light, narrow blue	IVSL-ODDM-S75-470		✓		
Brick light, narrow red	IVSL-ODDM-S75-625				
Brick light, narrow white	IVSL-ODDM-S75-WHI				
Bar light, wide red	IVSL-YLW2X-625		✓		
Bar light, narrow red, linear polarizer	IVSL-YLW2X-625P				
Bar light, narrow infrared	IVSL-YLW2X-850				
Bar light, narrow blue	IVSL-YLW2X-470				
Bar light, wide red	IVSL-YLW2X-625-W				
Bar light, narrow white	IVSL-YLW2X-WHI				
Bar light, wide white	IVSL-YLW2X-WHI-W				
Bar light, wide white, linear polarizer	IVSL-YLW2X-WHIP-W				
LX280-series light, blue	IVSL-LX280-470				✓
LX280-series light, red	IVSL-LX280-625				

Laser Aimer

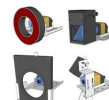




Accessory			
Laser aimer (use with HPIA)	DM300-AIMER-00		✓

Cables



Accessory			DM474
Connection cable 24V, I/O, RS-232 (y straight/angled, xx specifies length)	CCB-M12x12Fy-xx		✓
Connection cable 24V, I/O, RS-232	CCBL-05-01		
Power and I/O breakout cable, M12-12, straight, xx specifies length: 5m, 10m, 15m, angled, xx specifies length: 5m, 10m, 15m	CCB-PWRIO-xx CCB-PWRIO-xxR		

Accessory			DM474
Connection cable RS-232	CCB-M12xDB9Y-05		✓
X-Coded to A-Coded Ethernet cable adapter, 0.5m	CCB-M12X8MS-XCAC		✓
External light cable (xxx specifies length)	CCB-M12x4MS-xxx		✓
I/O extension cable, 5m straight	CKR-200-CBL-EXT		✓


Mounting Brackets

Accessory			
External light mounting brackets (xx specifies light type) (may get used in combination with DM500-BRKT-000 or DM100-PIVOTM-00 if pivoting is required)	DM300-ELMB-xx		✓
Mounting Bracket Kit	DM470-BKT-000		✓
Logistics Bracket			✓
Universal Mounting Bracket	DM100-UBRK-000		✓
Pivot Mounting Bracket	DM100-PIVOTM-00		✓

Power Supplies

Accessory			
Connection module (4 or 1 camera) (xx can be US, EU, UK or JP)	DMA-CCM-4X-xx		✓
Connection module (4 or 1 camera) (xx can be US, EU, UK or JP)	DMA-CCM-1-xx		✓

DataMan 470 Systems

	Omni-directional 1-D Code Reading	1DMax+™ — Best-In-Class 1- D Reading	IDQuick™ — High-Speed 2-D Reading	2DMax+™ — for hard to read DPM and damaged 2-D codes	Resolution
DataMan 470L (DMR-474L-0000)	√	√	√	√	2048x1536
DataMan 470QL (DMR-474QL-0000)	√	√			2048x1536
DataMan 470Q (DMR-474Q-0000)	√	√	√		2048x1536
DataMan 470X (DMR-474X-0000)	√	√	√	√	2048x1536

Setting Up Your DataMan 470

This section provides information on the physical appearance of the DataMan 470 reader. It also details the steps of installing the lenses and filters of the reader, and gives information on the imager itself.

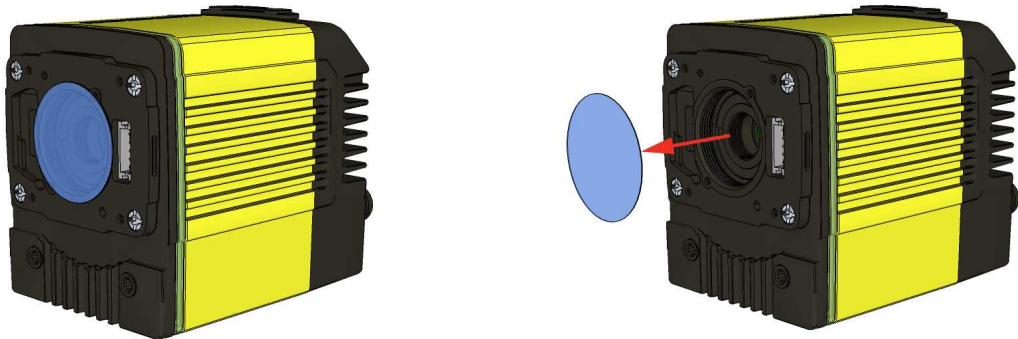
Installing the Lens

You can choose between a variety of different S-Mount/M12 (including variable-focus liquid lens module) and C-Mount lens options to be installed on your DataMan 470 reader.

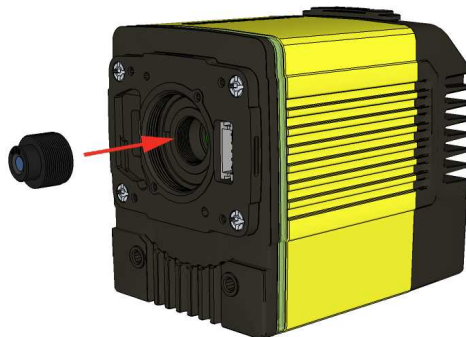
WARNING: Disconnect the DataMan 470 reader from power before installing the lens.

Installing an M12 Lens with Manual Focus

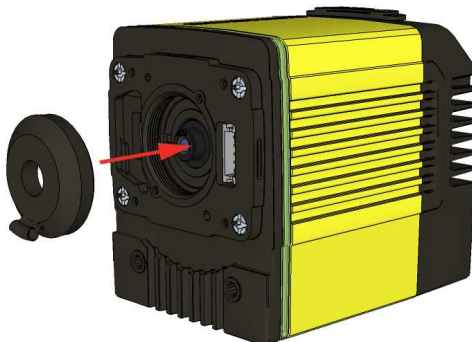
1. Remove the adhesive protective film covering the threaded lens opening.



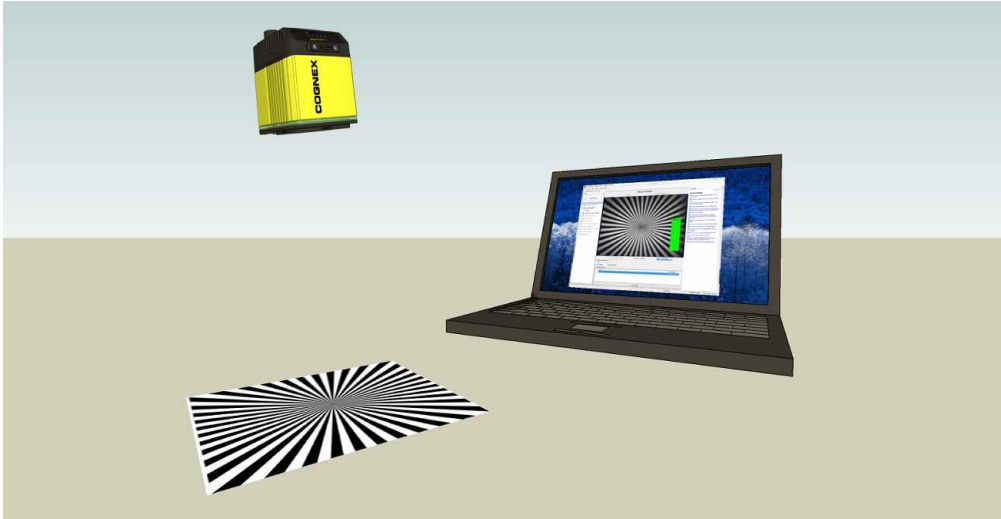
2. Thread the lens into the reader.



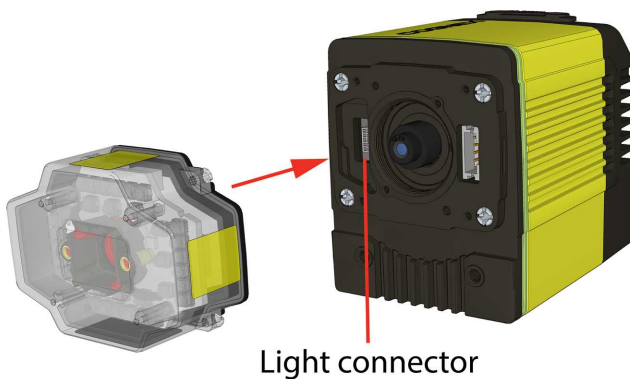
3. Press the rubber lens-locking cone into the reader. While carefully avoiding rotating the lens, press the rubber lens cone into the reader until it snaps into place around the nose of the lens.



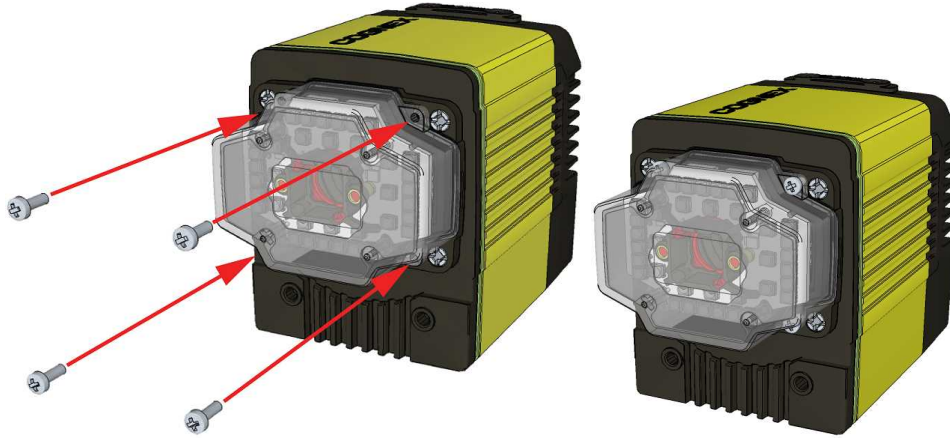
4. Place the reader at the desired working distance from focus target.
 - a. Connect the reader to the DataMan Setup Tool.
 - b. On the **Quick Setup** page, check the **Focus Feedback** option from the drop-down menu of the **Live** button. For best results, adjust your camera settings to make sure you have a brightened and high contrast image.
 - c. Use the DataMan Focus Target template, available through the Windows **Start** menu or the DataMan Setup Tool **Help** menu, to align the edge of the reader body to the line marked with the target distance used in your application.
 - d. Adjust focus for maximum sharpness. Enhance image quality in the DataMan Setup Tool for better guidance.



5. Tighten the lens.
After fixing the lens, verify focus position again, using the steps above.
6. Attach the front cover.

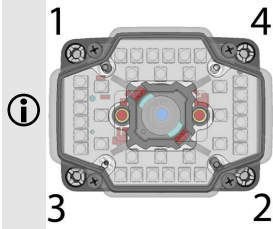


7. Insert and tighten the screws.



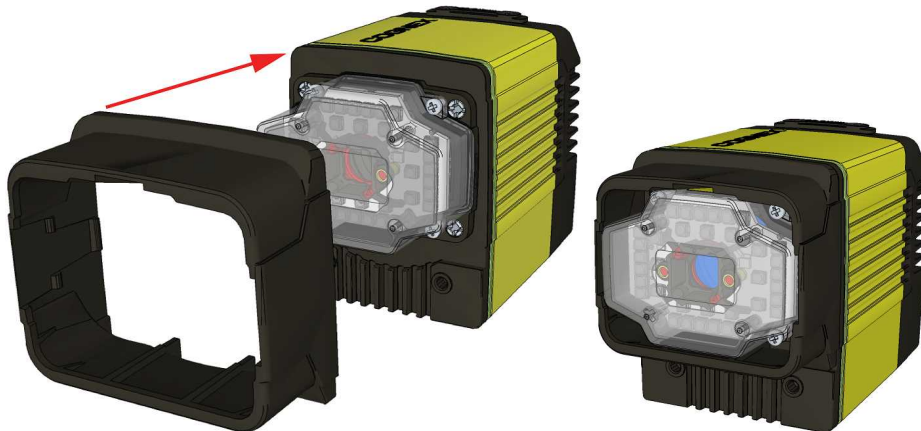
PHILLIPS PAN HEAD M2X6mm

Note: Tighten in sequence. Torque limit: 9 Ncm (0.8 in-lbs).



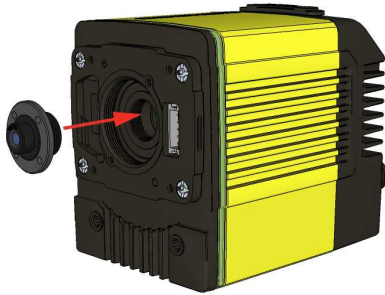
Note: Remove the protection film applied to the front cover before usage!

8. Snap the optional rubber front cover in place.

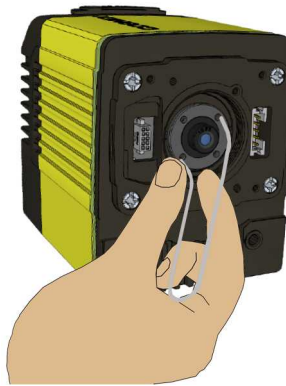


Installing a Liquid Lens

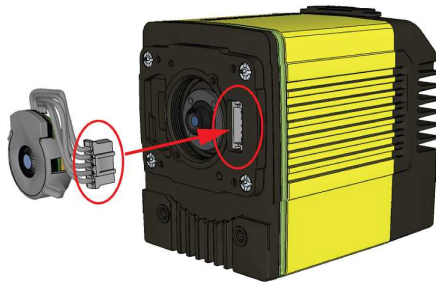
1. Remove adhesive protective film covering the threaded lens opening as described in [Installing the Lens](#).
2. Thread the lens into the reader.



3. Tighten the locking ring.

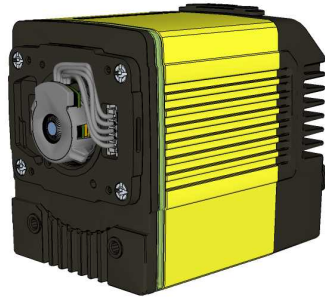


4. Connect the liquid lens cable to the reader.

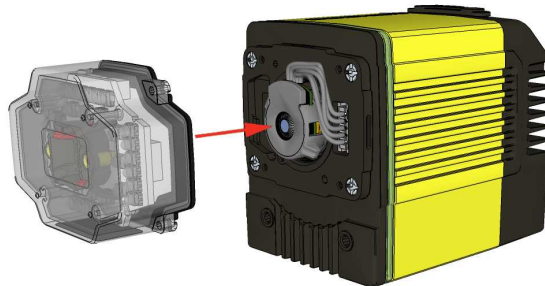


WARNING: To avoid equipment damage, the cables must be routed as shown in the figure.

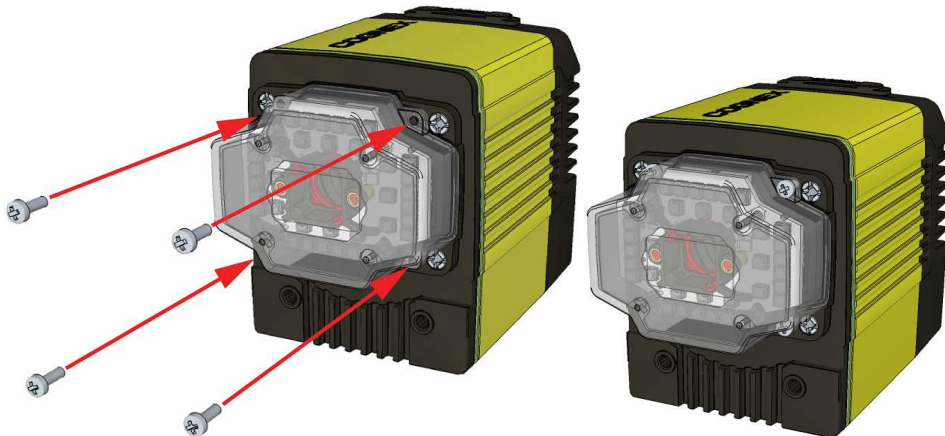
5. Snap the liquid lens module onto the nose of the lens, making sure that it lies flat.



6. Attach the front cover.

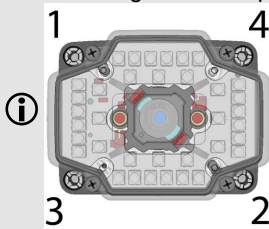


7. Insert and tighten the screws.

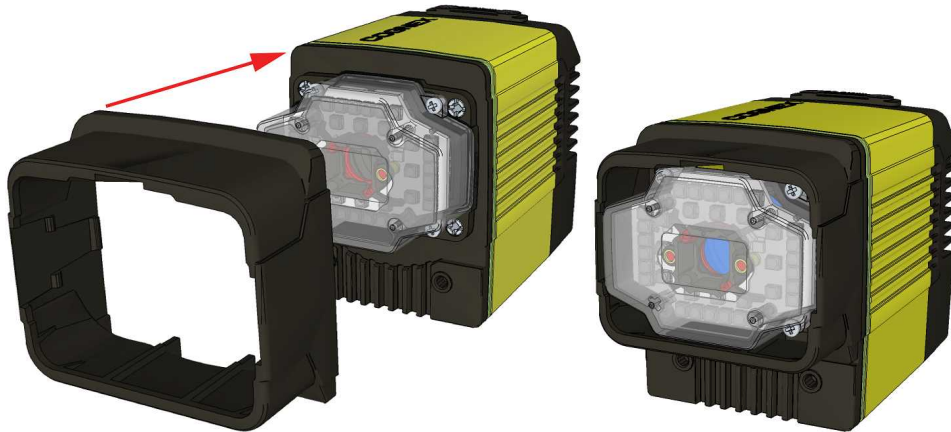


PHILLIPS PAN HEAD M2X6mm

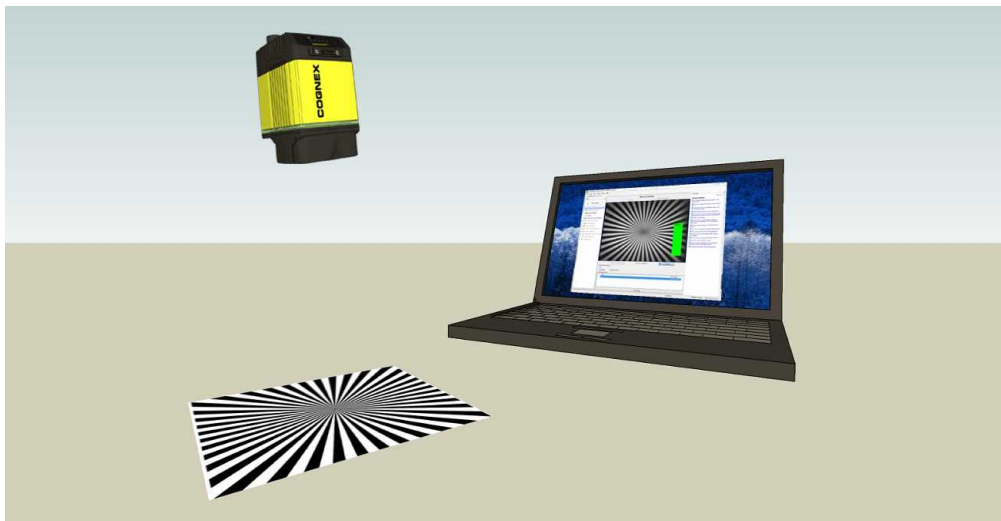
Note: Tighten in sequence. Torque limit: 9 Ncm (0.8 in-lbs).



8. Snap the optional rubber front cover in place.



9. Place the reader at the desired working distance from focus target.
- Connect the reader to the Setup Tool.
 - On the **Quick Setup** page, check the **Focus Feedback** option from the drop-down menu of the **Live** button.
 - Use the DataMan Focus Target template, available through the Windows **Start** menu or the Setup Tool **Help** menu, to align the edge of the reader body to the line marked with the target distance used in your application.
 - Adjust focus for maximum sharpness. Enhance image quality in the DataMan Setup Tool for better guidance.



Installing the 24mm Liquid Lens module with DMLT-HPIL-RE, or DMLT-HPIL-RE-P

The possible hardware configurations using a 24 mm liquid lens module with a DataMan 470 reader are the following:

- DM47x-system + DM300-LENS-24LL + DMLT-HPIL-RE / DMLT-HPIL-RE-P
- DM47x-system + DMLN-C24F10-LL + DMLT-HPIL-RE / DMLT-HPIL-RE-P

To install a 24 mm liquid lens module of a DataMan 470 reader, perform the following steps:

WARNING: Disconnect the DataMan reader from power before continuing.

CAUTION: Do not leave the image sensor exposed to the environment.

1. Attach the **24mm Lens** to the device by using the screw thread on the metal ring.



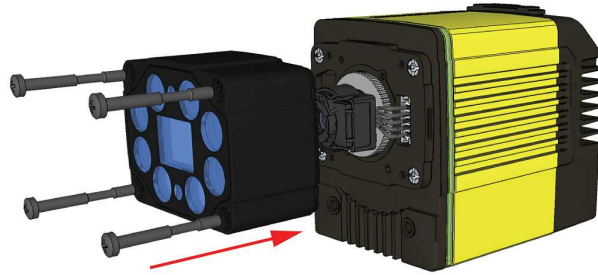
2. Insert the **Liquid Lens cable** into the connector of the device.



3. Attach the **Liquid Lens** to the front side of the **24mm Lens**.



- Place the **DMLT-HPIL-RE** or **DMLT-HPIL-RE-P** unit on the front of the device.



CUSTOMIZED CAPTIVE SCREW, PHILLIPS PAN HEAD, M3x28mm

- Screw in the four screws.

Note: Use 0.2 Nm torque on the screws and tighten in sequence.

- Snap the optional rubber front cover in place.

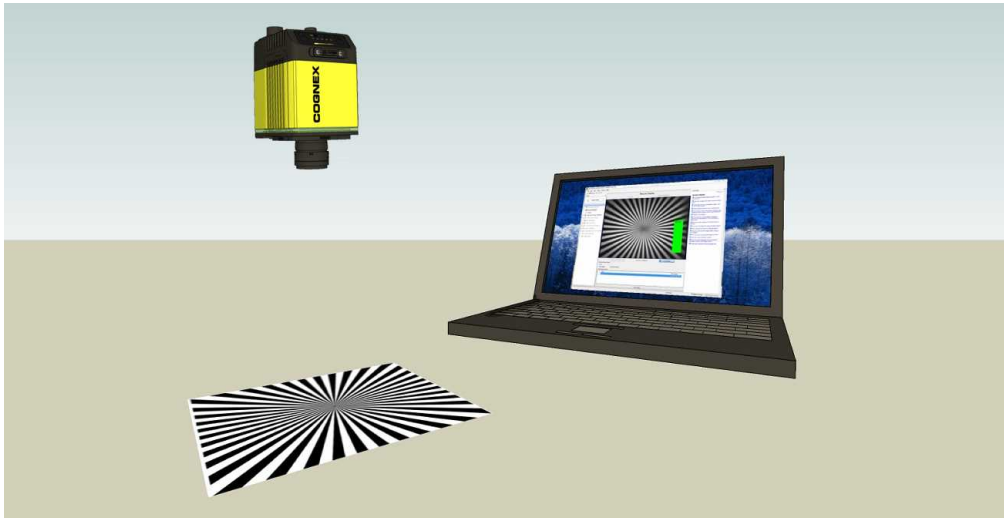


Installing a C-Mount Lens

- Remove the adhesive protective film as described in [Installing the Lens](#).
- Thread the lens into the reader.



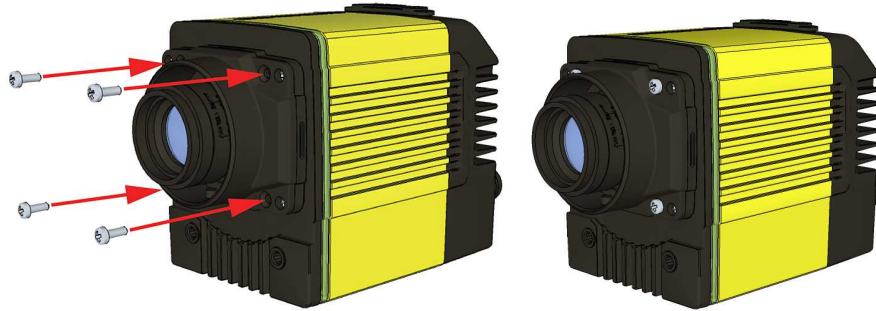
3. Place the reader at the desired working distance from focus target.
 - a. Connect the reader to the DataMan Setup Tool.
 - b. On the **Results Display** pane, check the **Focus Feedback** option and enable **Live Display**.
 - c. Use the DataMan Focus Target template, available through the Windows **Start** menu or the DataMan Setup Tool **Help** menu, to align the edge of the reader body to the line marked with the target distance used in your application.
 - d. Adjust focus for maximum sharpness. Enhance image quality in the DataMan Setup Tool for better guidance.



4. Attach the C-Mount cover base.

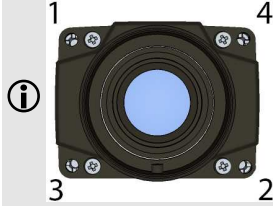


5. Add the screws to the C-mount cover base.



PHILLIPS PAN HEAD M2 X 6MM

Note: Tighten in sequence. Torque limit: 0.4Nm (3.54 in-lbs).

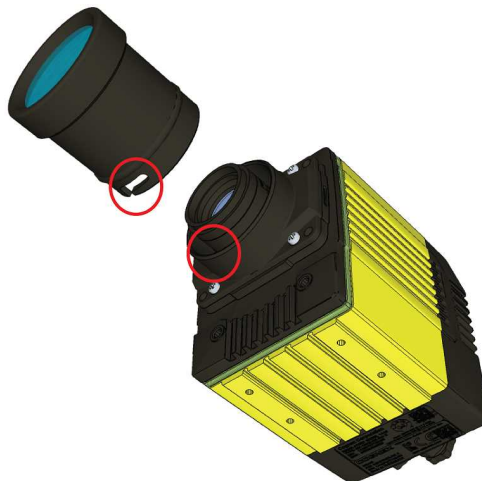


6. Attach the front cover.



i Note: Do not unscrew the front-most part of the nose of the cover to avoid risking the glass lens falling out.

7. Align the peg on the reader and the slot on the cover so that the cover locks in place.



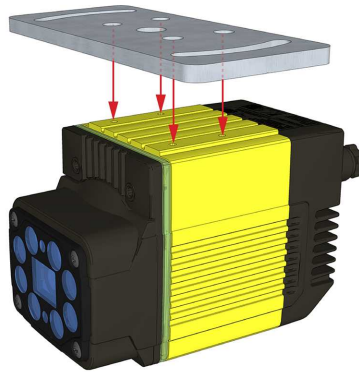
Mounting the Reader

The reader provides mounting holes for attachment to a mounting surface.

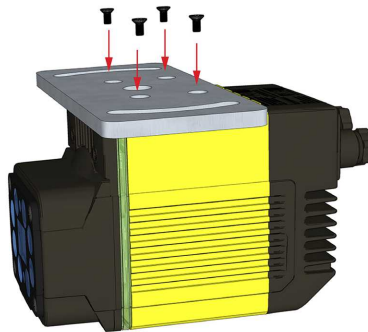
The accessory mounting bracket kit (DM470-BKT-000) includes the mounting bracket, Phillips flat head M3 DIN 965 screws (quantity four) for attaching the reader to the mounting bracket and M6 DIN 912 (ISO 4762) screws (quantity 4) for securing the bracket to a mounting surface.

CAUTION: It is recommended the reader be grounded, either by mounting the reader to a fixture that is electrically grounded or by attaching a wire from the reader's mounting fixture to frame ground or Earth ground. If a ground wire is used, it should be attached to one of the four mounting points on the back plate of the reader; not to the mounting points on the front of the reader.

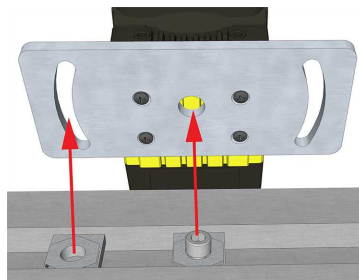
1. Align the holes on the mounting surface with the mounting holes on the reader.



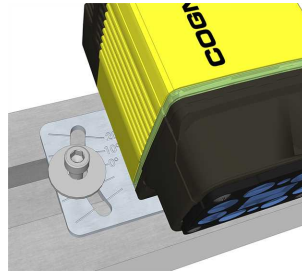
2. Insert the M3x5, DIN 965 (4x) screws into the mounting holes and tighten using a 2.5 mm hex wrench; the maximum torque is 0.60 Nm (5 in-lb).



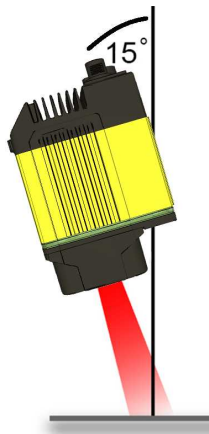
3. Align the mounting holes on the mounting plate with the M6 drop in nuts and the M6, DIN 912 (ISO 4762) socket head screw in the mounting surface.



- Attach the mounting bracket to the mounting surface using M6, DIN 912 (ISO 4762) socket head screws with M6 drop-in nuts for OTS aluminum profiles.



Mounting the DataMan reader at a slight angle (15°) can reduce reflections and improve performance.

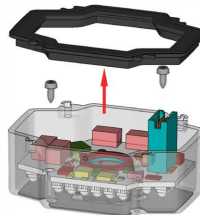


Installing a Filter

Perform the following steps to install an optical filter in the front cover.

Observe the following constraints on the filter:

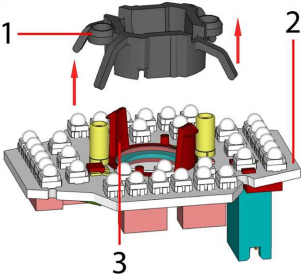
- Diameter (\varnothing): $12.3\text{mm} < \varnothing < 12.7\text{mm}$
 - Thickness (t): $1.6\text{mm} < t < 2\text{mm}$
- First, remove the front cover: unscrew the four M3 screws and take off the LED cover.
 - Take off the rubber seal, remove the two smaller screws, and remove the PCB.



Note: Use a T6 Torx screwdriver.

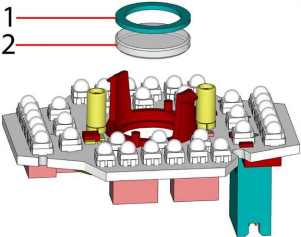
WARNING: Make sure that no electrostatic charges are applied to the PCB. (E.g. wear ESD shoes.)

3. Working from the front of the PCB, press the legs of the filter holder gently together and pull off the clip.



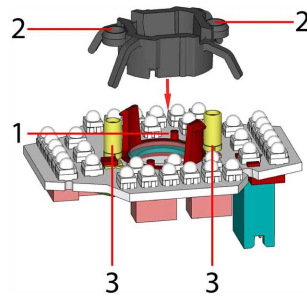
1	Filter retaining clip
2	LED PCB
3	Filter holder

4. Insert first the filter glass, then the soft spacer (which was removed from its place between the filter holder and the filter retaining clip) into the filter holder. A pair of tweezers may be helpful.



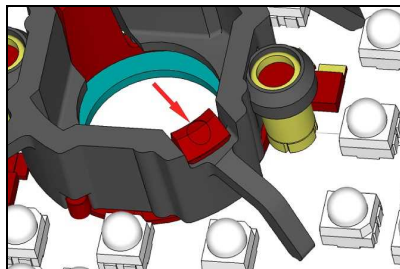
1	Soft spacer
2	Filter glass

- Snap fit the filter retaining clip onto the legs of the filter holder. Ensure that the laser modules slide into the laser guides and the orientation pin fits into the filter retaining clip.



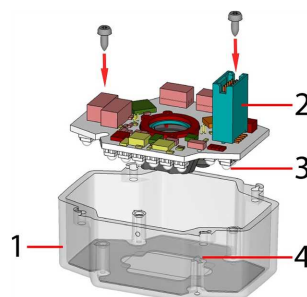
1	Orientation pin
2	Laser guide
3	Laser module

Check that the snap hooks are correctly positioned and fully engaged.



- Insert the PCB with the filter retaining clip and the filter holder back into the front cover. Ensure that the hole in the PCB meets the orientation pin in the front cover. Fix the PCB with two Torx 6 screws of size 2.0x5 mm.

Note: Use a torque of 8-10Ncm (11-14 oz-in).



1	LED cover
2	PCB with filter holder and filter retaining clip
3	Notch in PCB
4	Orientation pin

7. Insert the rubber seal.

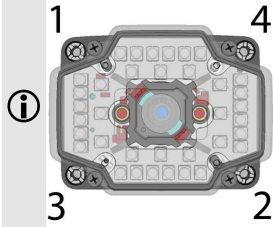


Note: The seal can only be installed in the correct orientation.

8. Remount the front cover. Observing the tightening sequence below, tighten all four screws to 9 Ncm using a torque wrench.


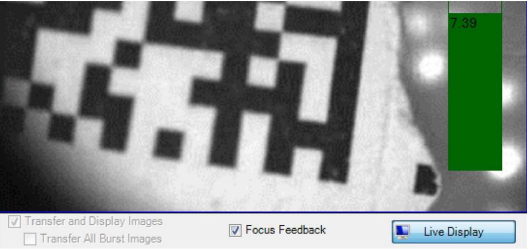
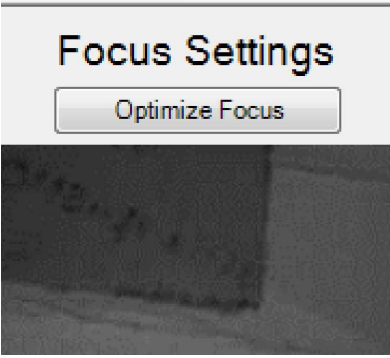
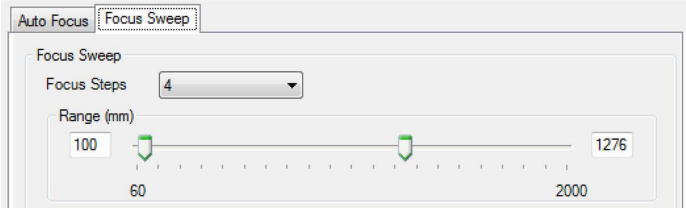
PHILLIPS PAN HEAD M2 X 6MM

Note: Tighten in sequence. Torque limit: 9 Ncm (0.8 in-lbs).



Setting Focus

There is a range of reading distances available for different code sizes and focus positions. To set focus on your reader, use the following options depending on whether you use a liquid lens or a manual focus lens.

Liquid Lens	Manual Focus Lens
<p>Focus Feedback (Results Display)</p> 	<p>Focus Feedback (Results Display)</p> 
<p>Optimize Focus (Focus Settings)</p> 	
<p>Focus Sweep (Focus Settings)</p> 	

For setting **Focus Sweep**, follow these guidelines:

- If your application has a consistent reading range, set the focus range to a limited depth of field with no steps (for example, set it to 20) or with limited steps (for example, set it to 2 steps between 0 and 30). This way you can achieve fast performance.
- If your application has a variety of code types and sizes, set the focus range to a wider depth of field with increased number of steps (for example, set it to 6 steps between 0 and 200). This way you can get better coverage.

Both **Optimize Focus** and the **Focus Feedback** use the same procedure for testing the current focus. They consider various subregions of the image.

For maximizing the performance of **Optimize Focus** and **Focus Feedback**, observe the following:

- Use a focus target (such as the one supplied with this Reference Manual) that includes high-contrast features and is big enough that it fills at least a 100x100 pixel region in the center of the field of view at the desired working distance.

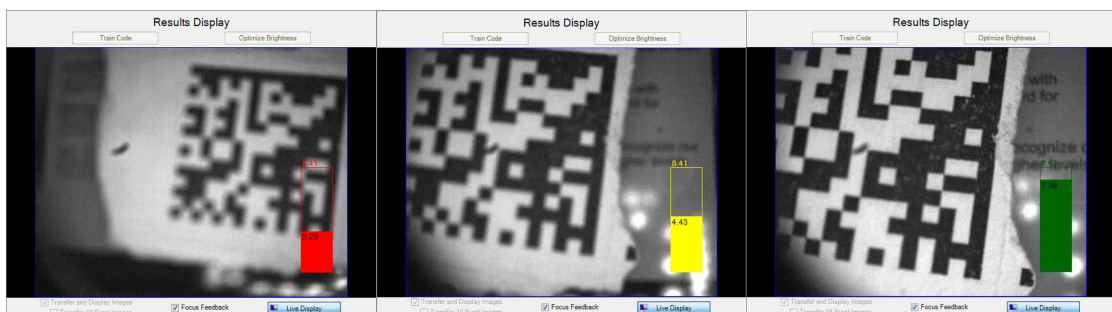
- Make sure the target is perfectly flat (avoid floppy pieces of paper).
- Make sure that the target is perfectly perpendicular to the optical axis of the reader.
- Make sure that the rest of the field of view (such as the part not covered by the focus target) does not contain any high-contrast features. For example, you would ideally fill the entire field of view with a white card or sheet of paper (no shadows), then position the focus target in the middle.
- The supplied focus target (120x120mm) is appropriate for typical working distances. If you are using a working distance such that the target does not completely fill the image, make sure that there are no high-contrast features visible outside of the target (see previous bullet).

Note:

- If you are using the focus feedback indicator to adjust a manual focus lens, you must apply power to the reader before you remove the cover. If you remove the cover before applying power, the internal illumination will not function.
- If you are using a Liquid Lens, make sure that the cover is mounted and connected before you apply power. If you attach or remove the front cover while the reader is powered, the focus settings will be lost.

Perform the following steps to use **Focus Feedback**:

1. Connect the reader to the DataMan Setup Tool.
2. On the **Results Display** pane, check the **Focus Feedback** option and enable **Live Display**.
3. The **Focus Feedback** column is displayed in colors ranging from red (bad focus) through yellow to green (sharp focus).



Position the reader in a way that the focus column becomes green. The maximum focus peak gets locked for better orientation. When the focus column is green, the lens is in focus and you will be able to decode the image.

Replacing the SD Card (Optional)

The reader is equipped with a Micro SD card slot and an SD card is pre-installed for saving job and image files. Complete the following steps to replace the pre-installed SD card.

Note: The reader supports SD cards with a maximum capacity of 8GB, formatted with a FAT32 file system.

CAUTION:

- Hot-plugging the SD card is not supported and may damage the SD card and/or lead to unexpected behavior. The SD card has to be present already at the boot phase. Do not pull out the SD card during operation.
- Observe ESD precautions when installing or removing an SD card or other accessories.

1. Remove power from the reader.
2. Unscrew the screws in the Micro SD card cover to open the card slot.
3. Remove the existing SD card from the Micro SD card slot.
4. Insert the new SD card into the Micro SD card slot, ensuring the card is properly oriented.
5. Replace the SD card cover, reinsert the screws and torque screws to 0.18 Nm (25 in-oz).



6. Restore power to the reader.

Field of View and Reading Distances

The following maps show the field of view of the DataMan 470 readers. Reading distance values are also provided for 1-D and 2-D example code distances.

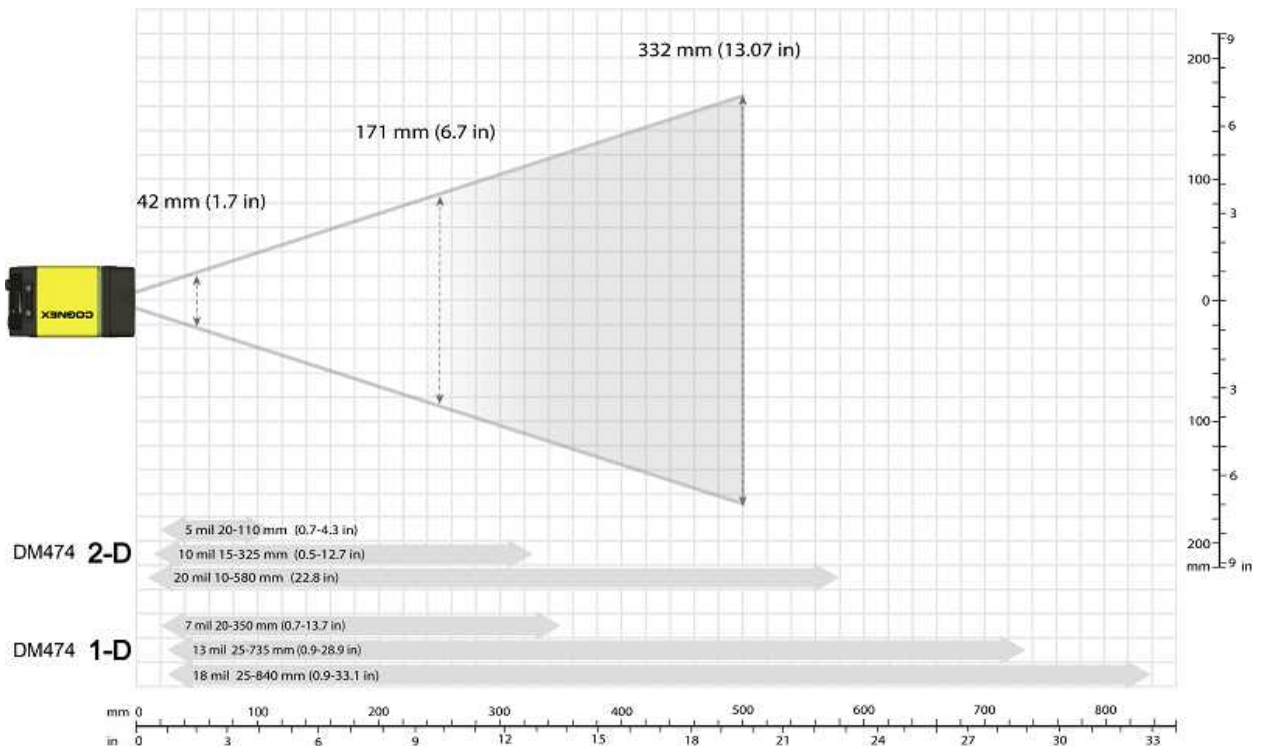
For the C-mount (or other non-Cognex) and S-Mount lenses, the focal length of the lens, focus setting, and aperture setting determine the field of view and reading distance.

Reading Distance and Field of View (DataMan 470 Readers with a 10.3 mm Lens)

The map below shows the field of view (FoV) of the DataMan 470 readers with a 10.3 mm lens (with or without a liquid lens).

The following table shows the FoV widths in mm at various distances.

Distances in mm	DM474
50	42
100	74
150	106
250	171
500	332

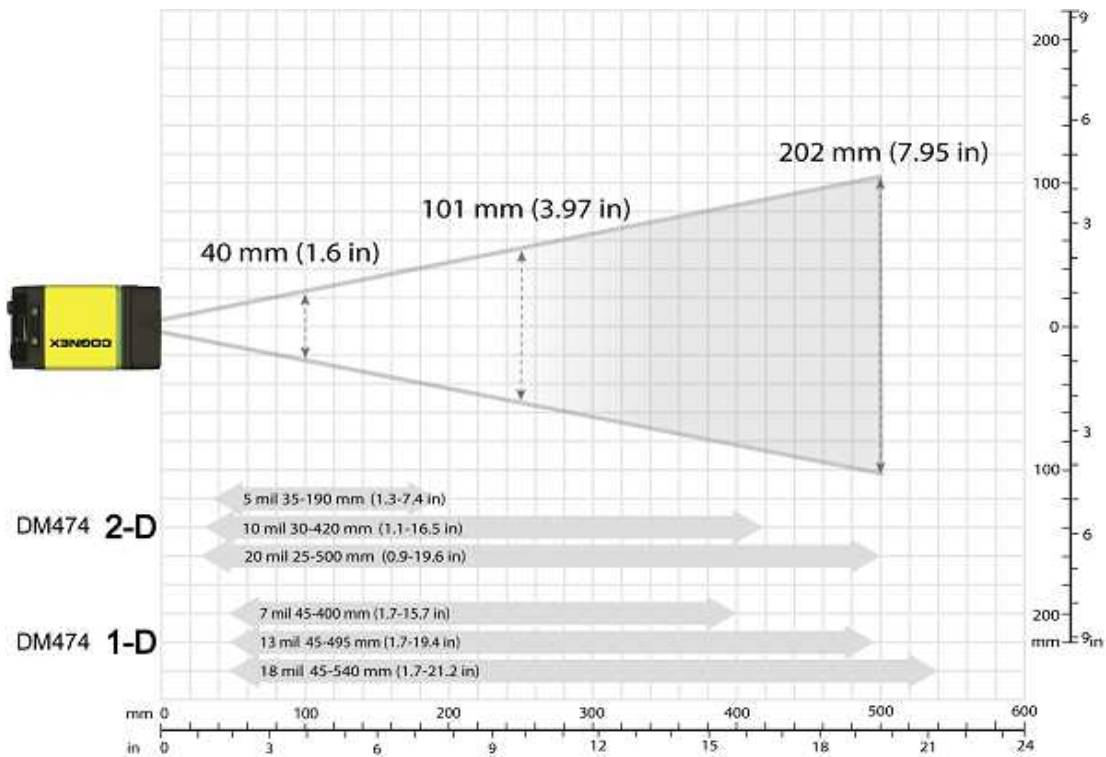


Reading Distance and Field of View (DataMan 470 Readers with a 16 mm Lens)

The following map shows the FoV of the DataMan 470 series readers with a 16 mm lens.

The following table shows the FoV widths in mm at various distances.

Distances in mm	DM474
50	20
100	40
150	60
250	101
500	202

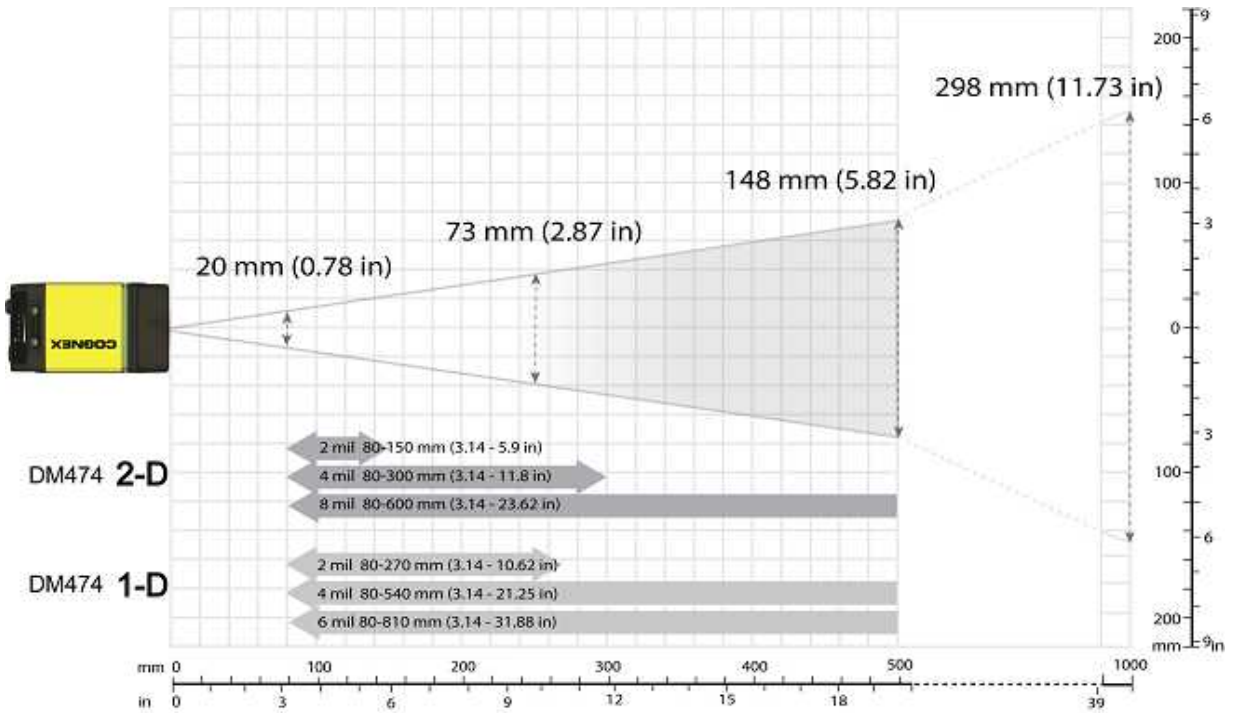


Reading Distance and Field of View (DataMan 470 Readers with a 24 mm Lens with Liquid Lens)

The following map shows the FoV of the DataMan 470 series readers with a 24 mm lens with a liquid lens and DM360-HPIL-RE-01 or DM360-HPIL-RE-P-01 cover.

The following table shows the FoV widths in mm at various distances.

Distances in mm	DM474
80	20
250	73
500	148
1000	298

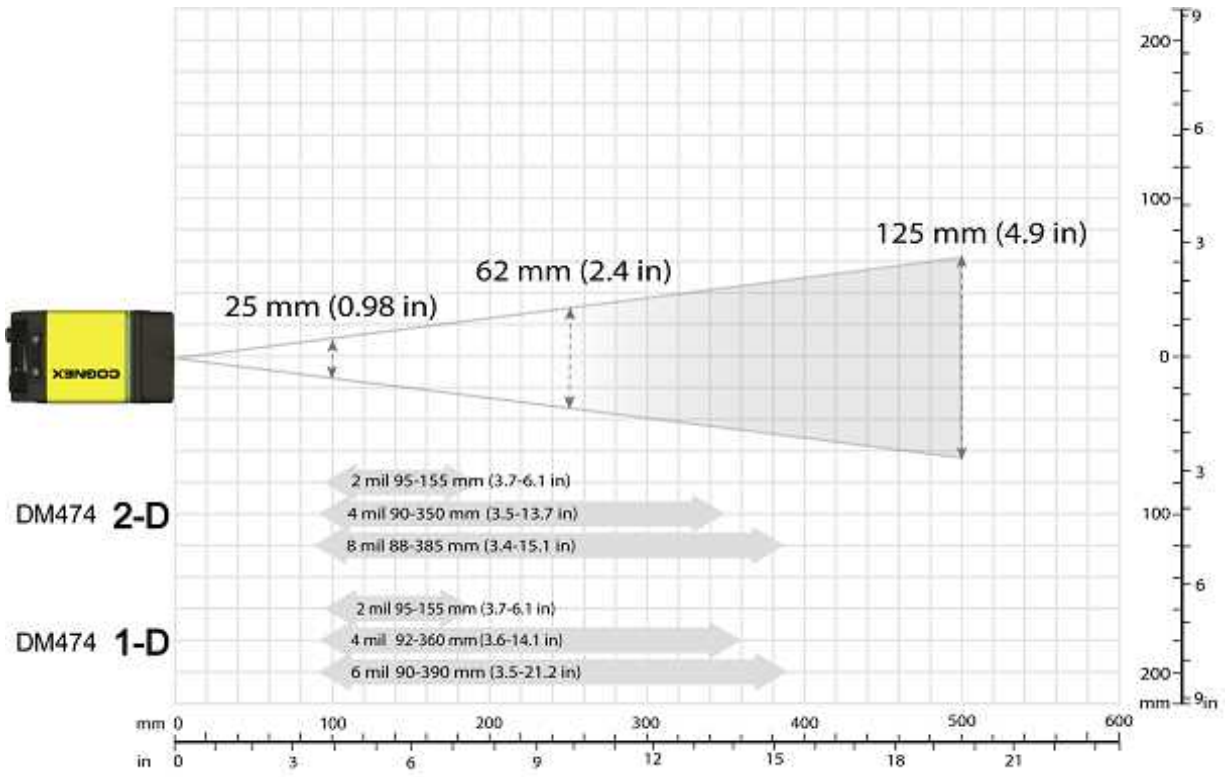


Reading Distance and Field of View (DataMan 470 Readers with a 25 mm Lens)

The following map shows the FoV of the DataMan 470 series readers with a 25 mm lens (with or without a liquid lens).

The following table shows the FoV widths in mm at various distances.

Distances in mm	DM474
50	12
100	25
150	37
250	62
500	125



DataMan 470 Specifications

Weight	373 g with S-mount adapter, without rubber front cover 383 g with S-mount adapter and rubber front cover		
Power Consumption	<ul style="list-style-type: none"> • 24VDC \pm10%, 1.5A maximum (HPIL)* • 24VDC , 250mA maximum (non-HPIL)* • 24VDC, 1000mA (HPIA)** <p>Supplied by LPS or NEC class 2 only.</p> <p>*HPIL denotes one of the DM360-HPIL-RE, DM360-HPIL-RE-P, DMLT-HPIL-RE or DMLT-HPIL-RE-P accessories. **HPIA denotes one of the DM30X-HPIA3-xxx-xx accessories.</p>		
Power Output	24VDC @ 750 mA maximum to external light		
Case Temperature ¹	0°C - 57°C (32°F - 134.6°F)		
Operating Temperature ²	0°C - 40°C (32°F - 104°F)		
Storage Temperature	-20°C - 80°C (-4°F - 176°F)		
Humidity	< 95% non-condensing		
Environmental	IP67 with cables and appropriate lens cover attached		
Shock (Shipping and Storage)	IEC 60068-2-27: 18 shocks (3 shocks in each polarity in each (X, Y, Z) axis) 80 Gs (800m/s ² at 11ms, half-sinusoidal) with cables or cable plugs and appropriate lens cover attached.		
Vibration (Shipping and Storage)	IEC 60068-2-6: vibration test in each of the three main axis for 2 hours @ 10 Gs (10 to 500 Hz at 100m/s ² / 15mm) with cables or cable plugs and appropriate lens cover attached		
RS-232	RxD, TxD according to TIA/EIA-232-F		
Codes	<p>DataMan 474 1-D barcodes: Codabar, Code 39, Code 128, and Code 93, Interleaved 2 of 5, MSI, UPC/EAN/JAN, Code25 2-D codes: Data MatrixTM (IDMax and IDQuick: ECC 0, 50, 80, 100, 140, and 200), QR Code and microQR Code, MaxiCode Stacked codes: PDF 417</p>		
Discrete I/O operating limits	HS Output 0,1,2,3	I_{MAX}	50 mA
		R_{MIN}	200 Ω
	Input 0 (Trigger)	V_{IH}	± 15 — ± 28 V
	Input 1,2,3	V_{IL}	0 — ± 5 V
		I_{TYP}	2.0 mA
			4.2 mA
Light Connector	0.75 A maximum		
Ethernet Speed	10/100/1000		
Duplex Mode	Full duplex or half duplex		

¹ Additional cooling measures may be to keep the case temperature from exceeding 50°C. Examples of such measures include: extra heat sinking and/or air movement.

² In situations where the operating temperature exceeds 40°C, an external heat sink is required.

DataMan 470 Series Imager Specifications

Specification	DataMan 474 Imager
Image Sensor	1/1.8 inch CMOS
Image Sensor Properties	7.2 mm x 5.4 mm (H x V); 3.45 μm square pixels
Image Resolution (pixels)	2048 x 1536
Electronic Shutter Speed	maximum exposure: 1000 μs with internal illumination/100000 μs with external illumination
Image Acquisition at Full Resolution	max. 55 Hz
Lens Type	S-Mount 10.3 mm F:5 (with optional liquid lens) with IR blocking filter C-Mount 24 mm F:6 (with liquid lens only) with IR blocking filter C-Mount 24 mm F:10 with liquid lens C-Mount lenses (with limitations, see below) ¹ : 12 mm F:8 fixed aperture lens 16 mm F:8 fixed aperture lens 16 mm F:11 fixed aperture lens 25 mm F:8 fixed aperture lens 25 mm F:11 fixed aperture lens 35 mm F:8 fixed aperture lens 35 mm F:11 fixed aperture lens 35 mm F:16 fixed aperture lens 40 mm F:11 fixed aperture lens 40 mm F:16 fixed aperture lens

LED Wavelengths

The following table shows LED types and the related peak wavelengths:

LED	λ [nm]
WHITE	6500K
BLUE	470
RED	617
HIGH POWER RED	617
IR	850







¹ Limitations to C-Mount lenses:



- The length of the thread may not exceed 5.4 mm.
- For a chosen lens, the distance from the C-mount shoulder to the bottom of the lens may not exceed 5.4mm. Possibly, a lens spacer is required.
- When using the C-Mount lens cover, lens dimensions including spacer and filters may not exceed 32 x 42 mm (diameter x length).

To avoid accelerated aging of built-in illumination LEDs, which results in light intensity degradation, consider the following duty cycle limits above 25°C (77°F):

- At 35°C (95°F): 4% duty cycle, for example, 750 μs exposure and 18493 μs interval.
- At 45°C (113°F): 2% duty cycle, for example, 350 μs exposure and 18093 μs interval or 1000 μs exposure and 50000 μs interval.

Illumination Options

Illumination Board (in Lens Covers)	24V Externally Powered			
	Max. exposure time	Max. duty cycle	Max. LED-on time	Max. exposure time with LED-on
White LED (Clear) 	200 ms	6%	1 ms	3 ms
Red LED (Diffuse) 	200 ms	6%	1 ms	3 ms
Blue LED (Diffuse) 	200 ms	6%	1 ms	3 ms
IR LED (Diffuse) 	200 ms	6%	1 ms	3 ms
Red LED (Polarized) 	200 ms	6%	1 ms	3 ms
Red LED High-Powered Integrated Light (Unpolarized) 	200 ms	5%	25 ms	200 ms

Illumination Board (in Lens Covers)	24V Externally Powered			
	Max. exposure time	Max. duty cycle	Max. LED-on time	Max. exposure time with LED-on
Red LED High-Powered Integrated Light (Polarized) 	200 ms	5%	25 ms	200 ms
White LED High-Powered Integrated Light (Polarized) 	200 ms	5%	25 ms	200 ms

Using Your DataMan 470

This section provides information on the installation process of the DataMan Setup Tool, troubleshooting Ethernet connection issues, tuning, image filtering, as well as reader training and package detection.

Installing DataMan Software and Connecting the Reader

Follow the steps below to install and connect your reader to the DataMan Setup Tool:

1. Check the DataMan **Release Notes** for a full list of system requirements.
2. Download the DataMan Setup Tool from <http://www.cognex.com/support/dataman> and follow the on-screen steps.
3. Connect the DataMan 470 Series reader to your PC.
4. Launch the DataMan Setup Tool and click **Refresh**.
Detected readers will appear under **COM ports** or **Network devices**, or both.
5. Select a reader from the list and click **Connect**.

⚠ WARNING: Do not stare into beam when adding, removing, or changing cables. Cognex recommends to unpower the reader any time you make physical changes to it.

Follow the steps below to connect your reader to power and network:

⚠ CAUTION: I/O wiring or adjustments to I/O devices should be performed when the reader is not receiving power.

⚠ CAUTION: The Ethernet cable shield must be grounded at the far end. Whatever this cable is plugged into (usually a switch or router) should have a grounded Ethernet connector. A digital voltmeter should be used to validate the grounding. If the far end device is not grounded, a ground wire should be added in compliance with local electrical codes.

1. Connect the I/O+RS232+24V cable to your reader.
2. For a network connection, connect your reader, through an Ethernet cable, to your network.
3. Connect the cable to a 24V power supply.

Troubleshooting an Ethernet Connection

Based on your network configuration, the DataMan Setup Tool may not be able to communicate with the reader and it will not appear in the list of **Network devices**.

1. First, check your Ethernet connection with the reader and click **Refresh** in the DataMan Setup Tool.
2. Next, scan the **Enable DHCP** code in the **Reader Configuration Codes** document available from the **Start** menu.
This might allow the reader to acquire a suitable IP address from a DHCP server on your subnet.

If the reader still does not appear, you can use either the **Add Device** or **Force Network Settings** options in the DataMan Setup Tool.

For more information, see the **DataMan Setup Tool Reference Manual**.

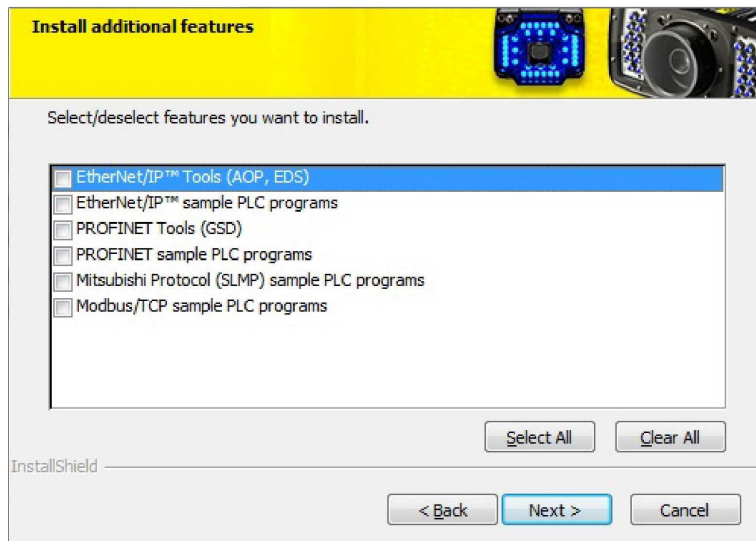
You can also use the RS-232 connection to configure the reader with parameters that allow it to communicate over your Ethernet network.

Industrial Protocols

The DataMan 470 readers support the following industrial protocols:

- EtherNet/IP™
- PROFINET
- MC Protocol
- Modbus TCP

Select industrial protocol samples and tools you want to use when you install the DataMan Setup Tool.



There are three ways to enable or disable industrial protocols. Using either method, a reboot is required for the changes to come into effect.

- Enable the protocols using the **Industrial Protocols** pane of the DataManSetup Tool (under **Communication Settings**).
- Scan the appropriate **Reader Configuration codes** (see *Reader Configuration Codes* available through the Windows **Start** menu or the Setup Tool **Help** menu).
- Send the appropriate **DMCC** (see *Command Reference* available through the Windows **Start** menu or the Setup Tool **Help** menu).

For more information on using the industrial protocols, read the **DataMan Communications and Programming Guide** available through the Windows **Start** menu or the Setup Tool **Help** menu.

DataMan 470 Triggering

DataMan 470 readers support the following trigger modes:

- **Self**: At an interval you configure, the reader automatically detects and decodes codes in its field of view. If you set a higher re-read delay than the trigger interval, there is a code output only once until the code is out of the field of view for the duration of the re-read delay.
- **Single** (external trigger): Acquires a single image and attempts to decode any symbol it contains, or more than one symbol in cases where multicode is enabled. The reader relies on an external trigger source.

- **Presentation:** Scans, decodes and reports a single code in the field of view. The reader relies on an internal timing mechanism to acquire images.
- **Manual:** Begins acquiring images when you press the trigger button on the reader, and continues acquiring images until a symbol is found and decoded or you release the button.
- **Burst:** Performs multiple image acquisitions based on an external trigger and decodes any symbol appearing in a single image or within a sequence of images, or multiple symbols in a single image or within a sequence of images when multicode is enabled. You can control the number of images within each burst and the interval between image acquisitions.
- **Continuous:** Begins acquiring images based on a single external trigger and continues to acquire and decode images until a symbol is found and decoded, or until multiple images containing as many codes as specified in multicode mode are located, or until the trigger is released. You can configure your reader to acquire images based on the start and stop signal from separate digital IO pulses.

In **Single**, **Burst**, **Continuous**, and **Self** trigger modes, it is possible to **synchronize image acquisition** on multiple devices using the synchronization interface. Synchronization allows using one shared strobe illumination to expose all sensors simultaneously. You can synchronize up to 16 readers, with optionally triggering them in a defined sequence to avoid that opposing readers blind each other. Note that this and other imager settings will not get synchronized by this mechanism - for example, you must configure exposure and gain on each reader individually. This feature only synchronizes the actual image acquisition, triggering happens through the existing master-slave mechanism.

To set up synchronized acquisition on DataMan 470, enable PTP (Precision Time Protocol) on the **Master/Slave** pane of the DataMan Setup Tool under Synchronized Readers (IE1588). Set the Slave Only accordingly on each reader individually to define **Master/Slave** reader relations.

The setting in 7 steps:

1. Check the Enable PTP check box.
2. Keep set the Slave Only check box if there is already a PTP master clock in the net (uncheck otherwise on at least one reader)
3. Tune fine by Priority 1 and Priority 2
4. Status: Set the protocol state
5. Enable MST Sync by trigger: Use PTP to actually sync Master/Slave triggering
6. Time between Trigger Start and the Synchronized Acquisition Timestamp: Time the Master adds to the trigger to make sure all devices already received the TCP package before this time stamp.
7. Local Offset Added to the Synchronized Acquisition Timestamp: Time the slave adds to the timestamp to realize offset image acquisitions.

Synchronized Readers (IEEE1588)

PTP Stack Parameters

Enable PTP

Slave Only

Priority 1 - + 128

0 255

Priority 2 - + 128

0 255

Status DISABLED

Trigger Synchronization

Enable MST Synchronized by PTP

Time Between Trigger Start and the Synchronized Acquisition Timestamp [μs] - + 100000

0 1000000

Local Offset Added to the Synchronized Acquisition Timestamp [μs] - + 0

0 1000000

External Triggers

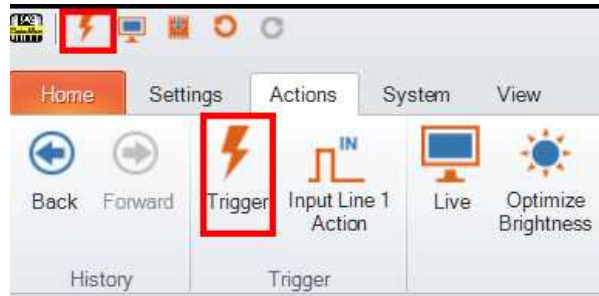
If you are using external triggering you can use any of the following methods to trigger your DataMan 470 reader:

- Press the trigger button on the reader.



- Send a pulse on the I/O cable:
 - Trigger + (orange or red)
 - Trigger - (black)
- Send a serial trigger command over the RS-232 connection or Ethernet connection.
- Press <CTRL-T> on the keyboard while the DataMan Setup Tool has the input focus.

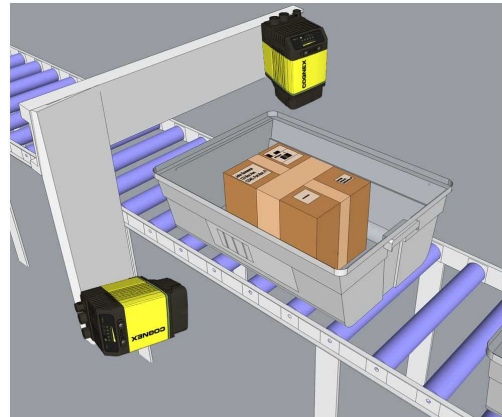
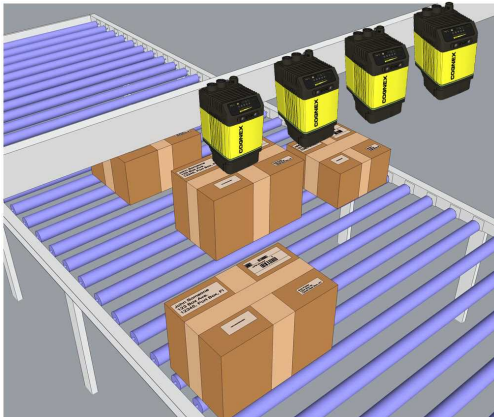
- Click the **Trigger** button in the DataMan Setup Tool:



DataMan 470 Multi-Reader Triggering

For trigger modes other than **Presentation**, the DataMan 470 supports multi-reader triggering, also known as master-slave configuration. In this configuration, you configure multiple DataMan readers as a group. Whenever any reader in the group is triggered, all the readers are triggered and the results from all the readers are assembled and transmitted by a single reader that you designate as the master.

Multi-reader triggering is used to support extended field of view reading and reading codes from multiple product surfaces:



To configure multi-reader triggering, go to the group editor in the DataMan Setup Tool. For more information, see the *Setup Tool Reference Manual*.

Note: The DataMan 470 readers use IEEE1588 for high speed trigger synchronization.

DataMan 470 Image Filtering

You can define a stack of filters to be applied to each image acquired by your DataMan 470 series reader. You can select the following filters on the DataMan Setup Tool's Image Filtering pane (under Light and Imager Settings):

- *Equalize*
This filter redistributes the brightness values of the pixels in the image. As a result, the range of brightness levels are more evenly represented. Use this filter if you have too dark or too bright images.
- *Stretch*
This filter linearly scales up or stretches the greyscale values in the input image to the full 256-step greyscale. The result is an output image with increased contrast.
- *Low Pass*
Using this filter results in output images where edges are smoothed or blurred.
- *Dilate*
This filter increases bright features and shrinks dark features. The result is an output image with larger areas of bright pixels. Use this filter to remove dark specks.
- *Erode*
This filter shrinks bright features and increases dark features. The result is an output image with larger areas of dark pixels. Use this filter to remove light specks.
- *Open*
This filter performs an erosion followed by a dilation to filter out bright features that are smaller than the size of the processing neighborhood. The result is an output image with slightly decreased overall brightness.
- *Close*
This filter performs a dilation followed by an erosion to filter out dark features that are smaller than the size of the processing neighborhood. The result is an output image with slightly increased overall brightness.
- *Auto Stretch*
This filter reduces the pixel value range. It maps the pixel values from 0 to 255.
- *Optical Density*
This filter specifies an inversion of pixel values based on a logarithmic scale. The result is an output image that reveals the density of objects and features in the input image by measuring the amount of light that passes through them. Denser objects and features are represented by lighter pixels in the output image.
- *Invert*
This filter specifies an inversion of pixel values based on the 256-step greyscale. The result is an output image that is a "negative" of the input image.

To use Image Filtering, perform the following steps:

1. On the Image Filtering pane, click **Add**.
2. Select a filter from the **Filter Properties** drop-down box. You can add more than one filter. You can also specify the order in which filtering is done by moving the filters using the **Up** and **Down** buttons.
3. If the filter you selected require further settings, change properties according to your needs.
4. Change the selection in the **Image to Use** group box according to the symbology you want to be filtered (after making sure that that Symbology is enabled):

If no image is read, the Results Display shows the image according to your selection under No-Read Image.
5. Go to the Displayed Image Settings pane and change the Images to Use according to what you want to see on Live Display: the original or the filtered image.

6. You can compare the original and filtered results on the Results Display if you choose the images from the Read Result History.

The example images were taken using the Equalize filter.

Training the Reader

Training your reader with the expected symbology can make the time required to decode successive symbols more consistent. In addition, training may help increase decode yield.

To train your reader, place a code in front of the reader and do one of the following:

- Press and hold the trigger button for a minimum of 3 seconds.



- Click and hold the trigger button in the DataMan Setup Tool for a minimum of 3 seconds.



- Click **Train Code** in the Results Display pane.



You can use training in **Single**, **Burst**, **Continuous** or **Self** trigger modes.

Note: Only a single symbol of each symbology kind can be trained.

Training Feedback

The second LED from left on the reader glows green to indicate that it is currently trained, or yellow to indicate that it is not trained.



Connect the reader to the DataMan Setup Tool to untrain it and allow it to recognize other enabled symbologies.

Incremental Training for Multiple Symbologies

If you want to train the reader to recognize multiple symbologies, you can present a single image showing all the desired symbologies and perform the training procedure previously described.

If you cannot present a single image showing all the necessary symbologies, you can enable incremental training on the **Training** tab of the **Symbology Settings** pane:



With incremental training enabled, you can train the reader using multiple images showing the symbologies you expect to decode. The reader will train each new symbology while retaining the existing trained symbologies.

Package Detection Support

You can connect your package detection sensor to one of the digital inputs of your DataMan reader. When the reader receives a signal that a package is detected, images that the reader collected are not discarded at the end of the trigger. This way you can make sure that there was a package there, only the code was not readable. Looking at the No Read images will help you find out why there was no decode results.

Package detection is only supported with Continuous trigger mode.

To make sure that the No Read images are collected, perform the following:

1. Connect your package detection device to one of the Inputs of your reader.
2. On the Inputs tab (under System Settings), check **Allow Buffered No-Read Images** on the input you connected your reader to.
3. On the **Image Record and Playback** pane of the DataMan Setup Tool, change **What Images to Buffer** to All, or No Read.
 - In the case of **All**, good reads are also saved together with No Reads.
 - In the case of **No Read** the image is buffered if the reader fails to read.

For more information, see the *DataMan Fixed Mount Readers Reference*, available through the Windows **Start** menu or the DataMan Setup Tool **Help** menu.

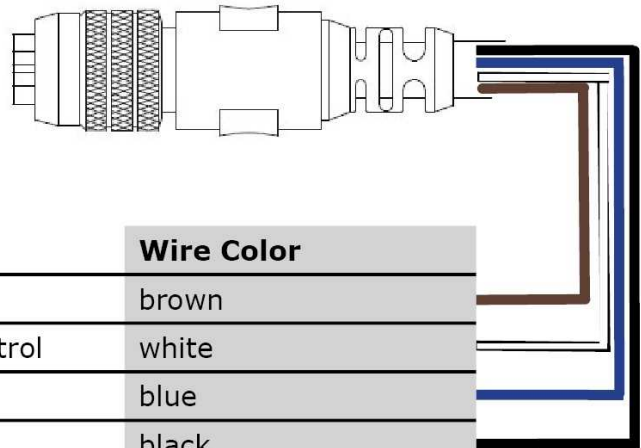
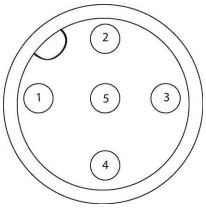
Connections, Optics, and Lighting

This section contains descriptions about the external light control, I/O Cables, high-speed outputs, high-speed output wiring, Ethernet M12 to RJ45 cable, and acquisition trigger.

External Light Control

A 4-pin cable is provided for the external light control. The External Light cable is used to connect to an external lighting device, providing power and strobe control.

The drawing on the left shows the socket on the device. This socket does not work if the external light is connected to one of the outputs on the Breakout cable.



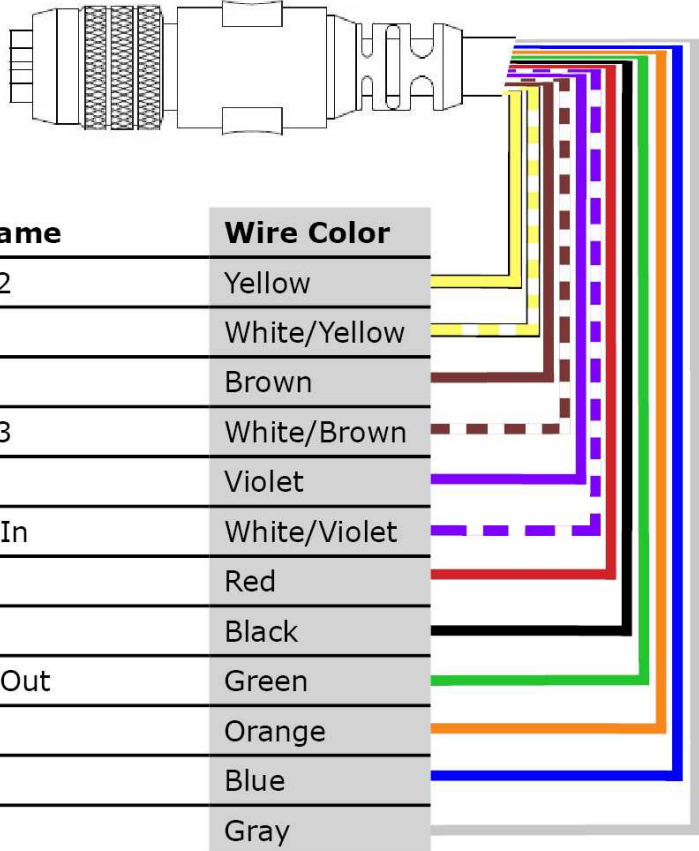
Pin #	Signal Name	Wire Color
1	+24 VDC	brown
2	Brightness Control	white
3	GND	blue
4	Strobe	black
5	Chassis	not connected

Current load: average: 500mA, peak: 1A (max. 100 μ s).

5m Breakout Cable (CCBL-05-01)

The Breakout cable provides access to trigger and high-speed outputs. Unused wires can be clipped short or tied back using a tie made of non-conductive material. For RS-232, use the Power Supply return path for ground.

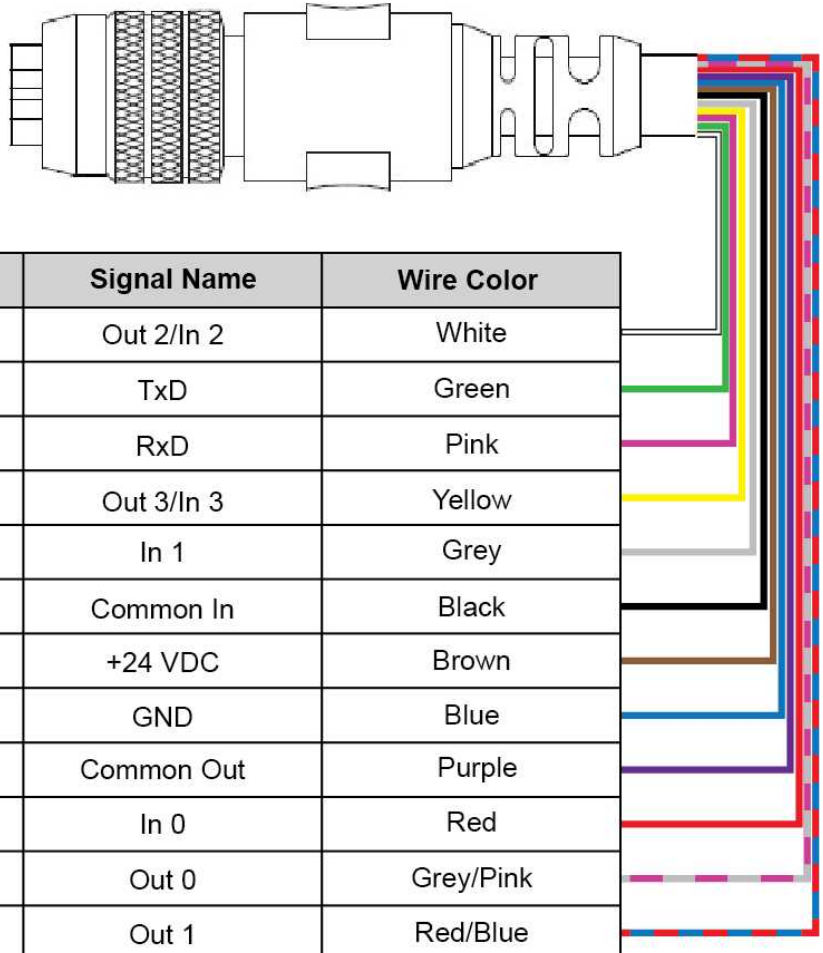
The drawing on the left shows the plug on the device.



5m Breakout Cable (CCB-M12x12Fy-xx)

The Breakout cable provides access to trigger and high-speed outputs. Unused wires can be clipped short or tied back using a tie made of non-conductive material.

The drawing on the left shows the plug on the device.

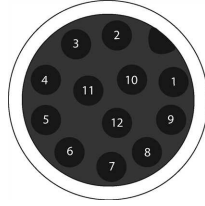


Pin #	Signal Name	Wire Color
1	Out 2/In 2	White
2	TxD	Green
3	RxD	Pink
4	Out 3/In 3	Yellow
5	In 1	Grey
6	Common In	Black
7	+24 VDC	Brown
8	GND	Blue
9	Common Out	Purple
10	In 0	Red
11	Out 0	Grey/Pink
12	Out 1	Red/Blue

15m Breakout Cable (CCB-PWRIO-15)

The Breakout cable provides access to trigger and high-speed outputs. Unused wires can be clipped short or tied back using a tie made of non-conductive material. For RS-232, use the Power Supply return path for ground.

The drawing on the left shows the plug on the device.



High-Speed Outputs

Specification	Description
Voltage	26.4V maximum through external load
Current	50mA maximum sink current
	OFF state leakage current 100 μ A
	External load resistance 240 Ohms to 10K Ohms
	Each line rated at a maximum 50mA, protected against over-current, short circuits and transients from switching inductive loads. High current inductive loads require external protection diode.

For NPN lines, the external load should be connected between the output and the positive supply voltage (<26.4V). The outputs pull down to less than 3V when ON, which causes current to flow through the load. When the outputs are OFF, no current flows through the load.

For PNP lines, the external load should be connected between the output and the negative supply voltage (0V). When connected to a 24VDC power supply, the outputs pull up greater than 21V when ON, and current flows through the load. When the outputs are OFF, no current flows through the load.

High-Speed Output Wiring

To connect to an NPN-compatible PLC input, connect High-Speed Output 0, Output 1, Output 2, or Output 3 directly to the PLC input. When enabled, the output pulls the PLC input down to less than 3V.

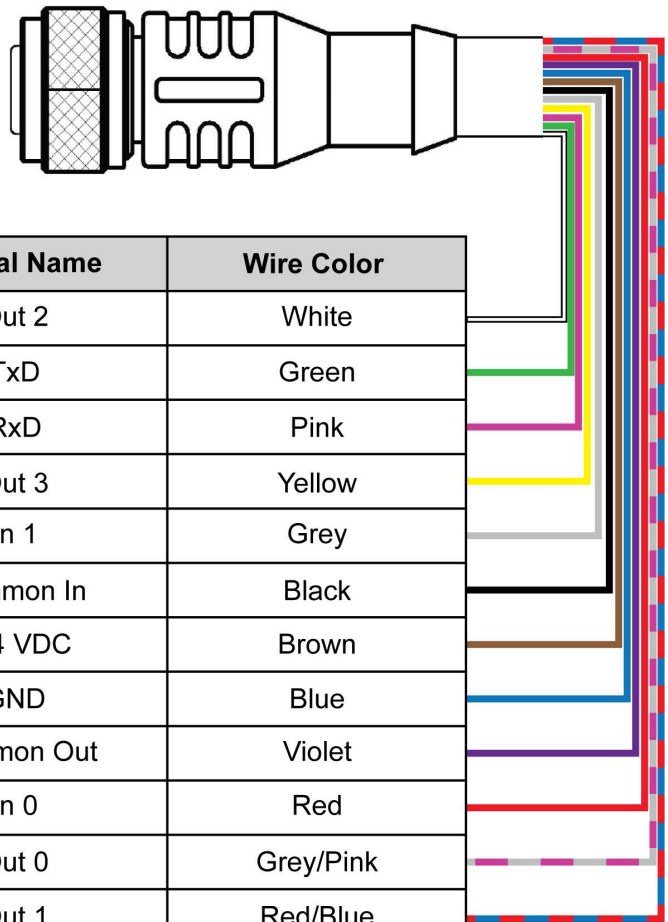
To connect to a PNP-compatible PLC input, connect High-Speed Output 0, Output 1, Output 2 or Output 3 directly to the PLC input. When enabled, the output pulls the PLC input up to greater than 21V.

To connect the high-speed outputs to a relay, LED or similar load, connect the negative side of the load to the output and the positive side to +24V. When the output switches on, the negative side of the load is pulled down to less than 3V, and 24V appears across the load. Use a protection diode for a large inductive load, with the anode connected to the output and the cathode connected to +24V.

5m RS-232 Connection Cable (CCB-M12XDB9Y-05)

Unused wires can be clipped short or tied back using a tie made of non-conductive material.

The drawing on the left shows the plug on the device.

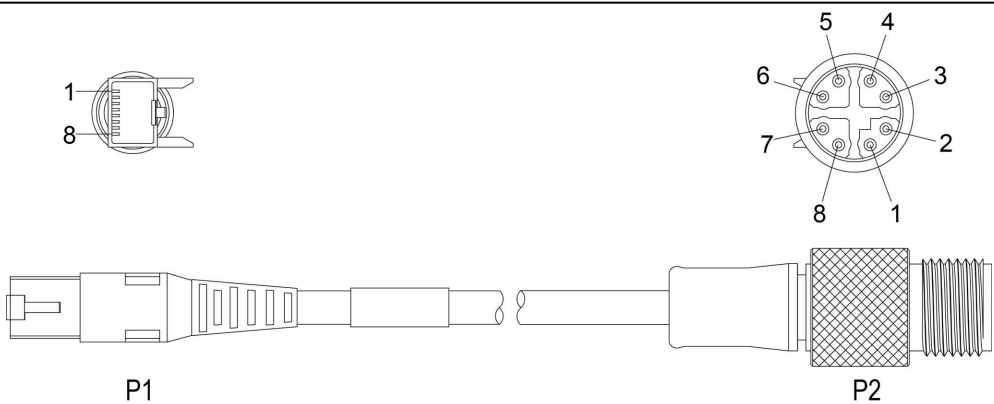


Pin #	Signal Name	Wire Color
1	Out 2	White
2	TxD	Green
3	RxD	Pink
4	Out 3	Yellow
5	In 1	Grey
6	Common In	Black
7	+24 VDC	Brown
8	GND	Blue
9	Common Out	Violet
10	In 0	Red
11	Out 0	Grey/Pink
12	Out 1	Red/Blue

Ethernet X-coded to RJ45 Cable (CCB-84901-y00x-xx)

The Ethernet cable provides Ethernet connection for network communications. The Ethernet cable can be connected to a single device or provide connections to multiple devices via a network switch or router.

CAUTION: The Ethernet cable must always be connected to a grounded Ethernet connector.



The diagram shows the cable with two connectors: P1 (RJ45) and P2 (M12). The P1 connector has 8 pins numbered 1 to 8. The P2 connector has 8 pins numbered 1 to 8. The wiring is as follows:

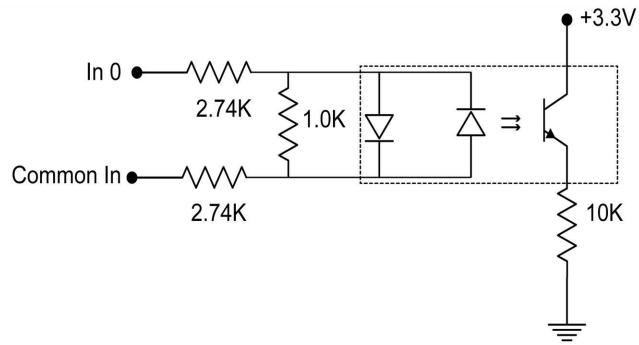
P1 Pin Number	Wire Color	Signal Name	P2 Pin Number
1	White/Orange	TxRx A +	1
2	Orange	TxRx A -	2
3	White/Green	TxRx B +	3
4	Blue	TxRx C +	8
5	White/Blue	TxRx C -	7
6	Green	TxRx B -	4
7	White/Brown	TxRx D +	5
8	Brown	TxRx D -	6

Note: Cables are sold separately. The wiring for this cable follows standard industrial Ethernet M12 specifications. This differs from the 568B standard.

Acquisition Trigger

The acquisition trigger input on the reader is opto-isolated. To trigger from an NPN (pull-down) type photoelectric sensor or PLC output, connect **Common In** to +24V and connect **In 0Trigger** to the output of the photoelectric sensor. When the output turns on, it pulls **In 0Trigger** down to 0V, turning the opto-coupler on.

To trigger from a PNP (pull-up) photoelectric sensor or PLC output, connect **In 0Trigger** to the output of the photoelectric sensor and connect **Common In** to 0V. When the output turns on, it pulls **In 0Trigger** up to +24V, turning the opto-coupler ON.




26.4V Max. across input pins - Transition approximately 12V (Min.)

Cleaning/Maintenance

Cleaning the Reader Housing

To clean the outside of the reader housing, use a small amount of mild detergent cleaner or isopropyl alcohol on a cleaning cloth. Do not pour the cleaner directly onto the reader housing.

 **CAUTION:** Do not attempt to clean any DataMan product with harsh or corrosive solvents, including lye, methyl ethyl ketone (MEK) or gasoline.

Cleaning the Reader Lens Cover

To remove dust from the lens cover, use a pressurized air duster. The air must be free of oil, moisture or other contaminants that could remain on the lens cover. To clean the plastic window of the lens cover, use a small amount of isopropyl alcohol on a cleaning cloth. Do not scratch the plastic window. Do not pour the alcohol directly on the plastic window.

Compliance Information, Warnings and Notices

Precautions


Observe these precautions when installing the Cognex product, to reduce the risk of injury or equipment damage:

- The reader is intended to be supplied by a UL or NRTL listed power supply with a 24VDC output rated for at least 2A continuous and a maximum short circuit current rating of less than 8A and a maximum power rating of less than 100VA and marked Class 2 or Limited Power Source (LPS). Any other voltage creates a risk of fire or shock and can damage the components. Applicable national and local wiring standards and rules must be followed.
- To reduce the risk of damage or malfunction due to over-voltage, line noise, electrostatic discharge (ESD), power surges, or other irregularities in the power supply, route all cables and wires away from high-voltage power sources.
- Do not install Cognex products where they are directly exposed to environmental hazards such as excessive heat, dust, moisture, humidity, impact, vibration, corrosive substances, flammable substances, or static electricity.
- Do not expose the image sensor to laser light; image sensors can be damaged by direct, or reflected, laser light. If your application requires the use of laser light that may strike the image sensor, a lens filter at the corresponding laser's wavelength is recommended. Contact your local integrator or application engineer for suggestions.
- Changes or modifications not expressly approved by the party responsible for regulatory compliance could void the user's authority to operate the equipment.
- Service loops should be included with all cable connections.
- Cable shielding can be degraded or cables can be damaged or wear out more quickly if a service loop or bend radius is tighter than 10X the cable diameter. The bend radius must begin at least six inches from the connector.
- This device should be used in accordance with the instructions in this manual.
- All specifications are for reference purpose only and may be changed without notice.

Regulations/Conformity

Note: For the most up-to-date CE declaration and regulatory conformity information, please refer to the Cognex online support site: <http://www.cognex.com/Support>.

DataMan 470 readers have Regulatory Model R00062 and meet or exceed the requirements of all applicable standards organizations for safe operation. However, as with any electrical equipment, the best way to ensure safe operation is to operate them according to the agency guidelines that follow. Please read these guidelines carefully before using your device.

Safety and Regulatory	
Manufacturer	Cognex Corporation One Vision Drive Natick, MA 01760 USA
USA	TÜV SÜD AM SCC/NRTL OSHA Scheme for UL/CAN 61010-1. FCC Part 15, Class A This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) this device may not cause harmful interference; and (2) this device must accept any interference received, including interference that may cause undesired operation. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at their own expense.
Canada	TÜV SÜD AM SCC/NRTL OSHA Scheme for UL/CAN 61010-1. ICES-003, Class A This Class A digital apparatus complies with Canadian ICES-003. Cet appareil numérique de la classe A est conforme à la norme NMB-003 du Canada.
Europe	<p> CAUTION: This is a class A product. In a domestic environment this product may cause radio interference in which case the user may be required to take adequate measures.</p> <p>The CE mark on the product indicates that the system has been tested to and conforms to the provisions noted within the 2014/30/EU Electromagnetic Compatibility Directive and the 2011/65/EU RoHS Directive. For further information, please contact: Cognex Corporation, One Vision Drive, Natick, MA 01760, USA. Cognex Corporation shall not be liable for use of our product with equipment (i.e., power supplies, personal computers, etc.) that is not CE.</p>
Korea	A급 기기(업무용 방송통신기자재): 이 기기는 업무용(A급) 전자파적합기기로서 판매자 또는 사용자는 이 점을 주의하시기 바라며, 가정외의 지역에서 사용하는 것을 목적으로 합니다. For DataMan 474 with Regulatory Model R00062: R-REM-CGX-R00062.
International Product Safety	Conforms to IEC 61010-1, CAN/CSA-C22.2 No. 61010-1:2012 + UPD No. 1:2015-07, UL 61010-1:2012 + R:2015-07, UL 61010-1:2012 + R:2015-07, EN 61010-1:2010.
CB	TÜV SÜD AM, IEC/EN 61010-1. CB report available upon request.

For European Community Users

Cognex complies with Directive 2012/19/EU OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 4 July 2012 on waste electrical and electronic equipment (WEEE).

This product has required the extraction and use of natural resources for its production. It may contain hazardous substances that could impact health and the environment, if not properly disposed.

In order to avoid the dissemination of those substances in our environment and to diminish the pressure on the natural resources, we encourage you to use the appropriate take-back systems for product disposal. Those systems will reuse or recycle most of the materials of the product you are disposing in a sound way.



The crossed out wheeled bin symbol informs you that the product should not be disposed of along with municipal waste and invites you to use the appropriate separate take-back systems for product disposal.

If you need more information on the collection, reuse, and recycling systems, please contact your local or regional waste administration.

You may also contact your supplier for more information on the environmental performance of this product.

Reader Programming Codes



Reset Scanner to Factory Defaults



Reboot Scanner

